#### 24 chamber modular oast

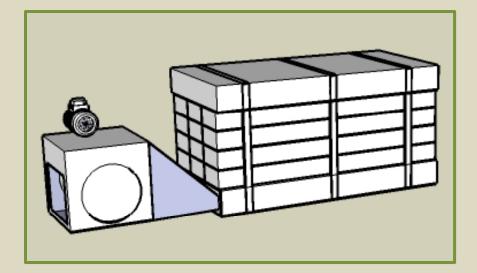
- 24 individual 15"x48"x7.5" bins
- 60 cubic ft capacity

#### • Single speed, manual adjust fan

- Single phase reverse incline fan
- 3500 CFM, 1" static pressure
- Pull-through Air Flow
  - Prevents bed fluidizing
  - Eliminates "blow holes"

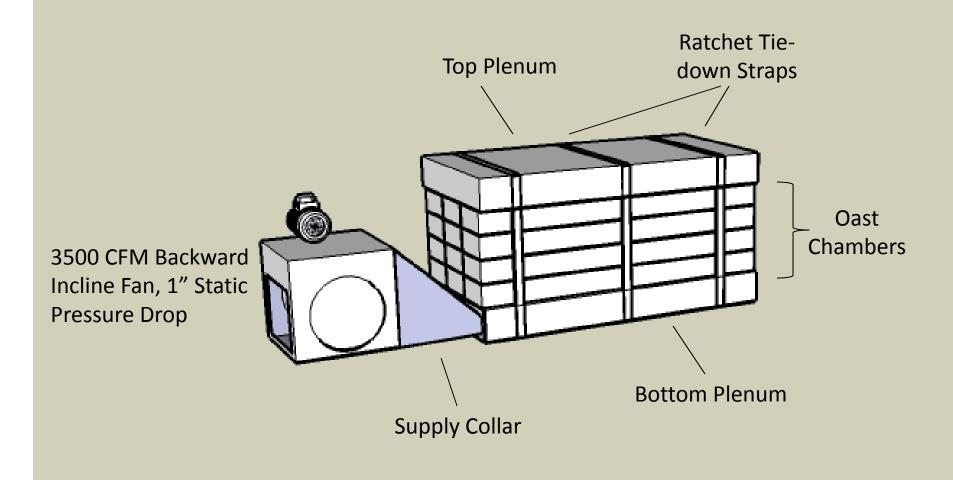
#### Ease of Loading and Unloading

- Harvested hops can be placed directly into oast bins
- Eliminates the need for costly multiple handling steps





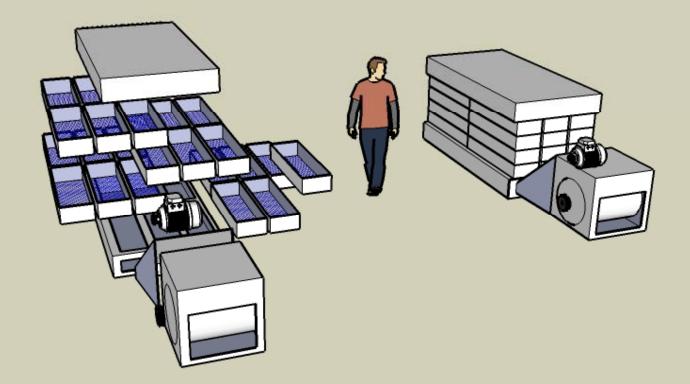
### **OAST DESIGN RENDERINGS**





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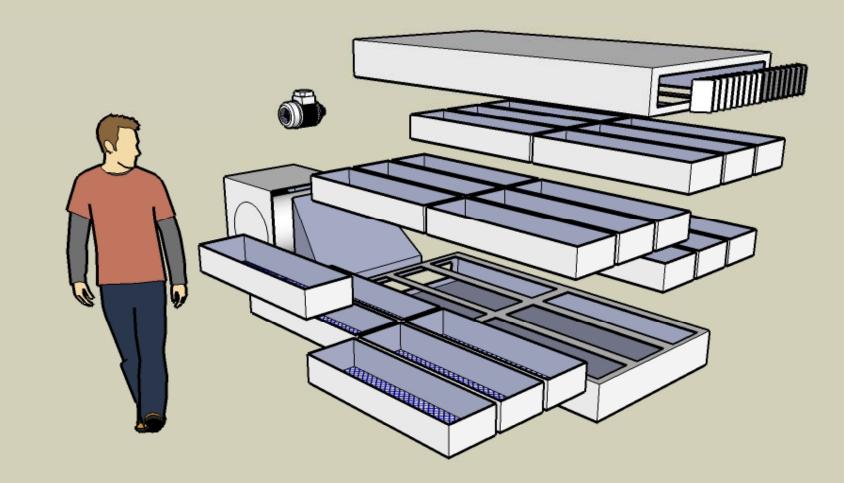
### **OAST DESIGN RENDERINGS**







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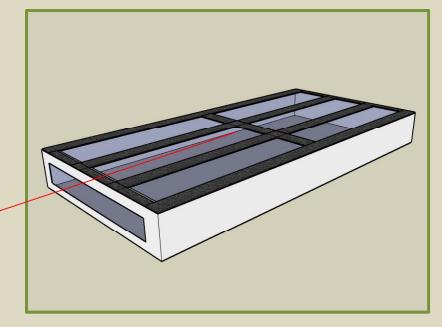






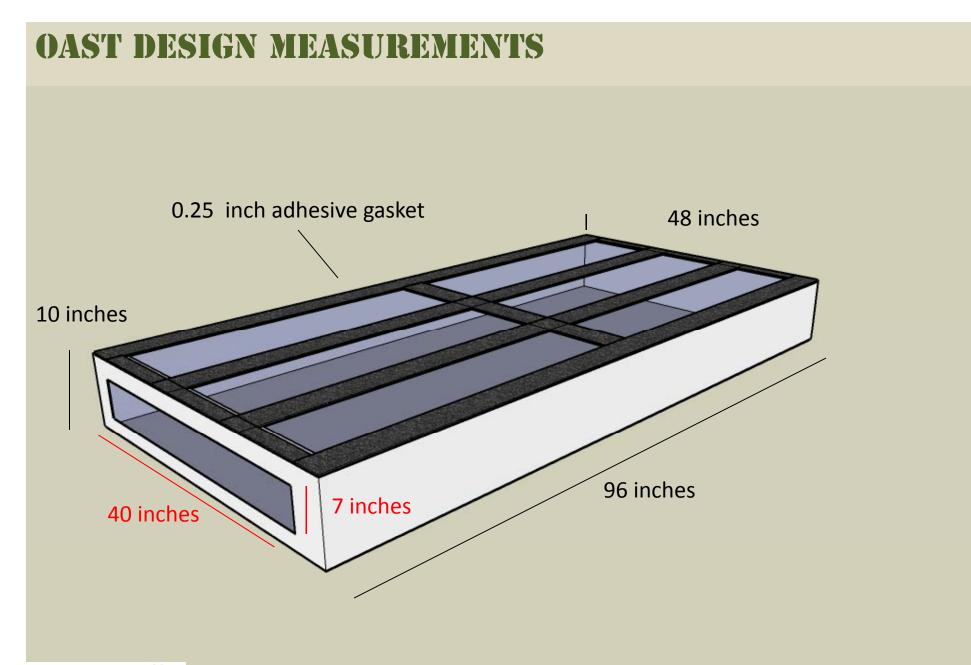
### Plenum Materials

- Covered tubular framework or rigid materials capable of withstanding compression load
- Wood structure should be lined with cleanable material such as fiberglass panels, polyethylene, aluminum/stainless steel
- Midpoint reinforcement shall be strong enough to maintain structural integrity without restricting airflow
- Side opening shall be constructed with a lip to which the air supply cowl may be attached
- Adhesive gasket material (closed-cell type) shall be attached to the plenum top to create a seal between the plenum and the chambers





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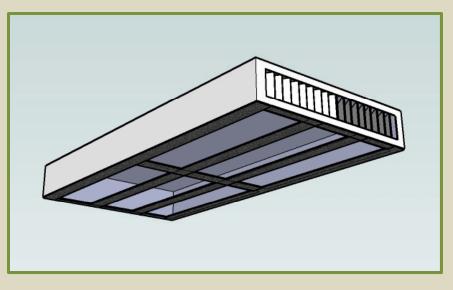


### Plenum Materials

 Top plenum shall be constructed of the same material and manner as the bottom plenum

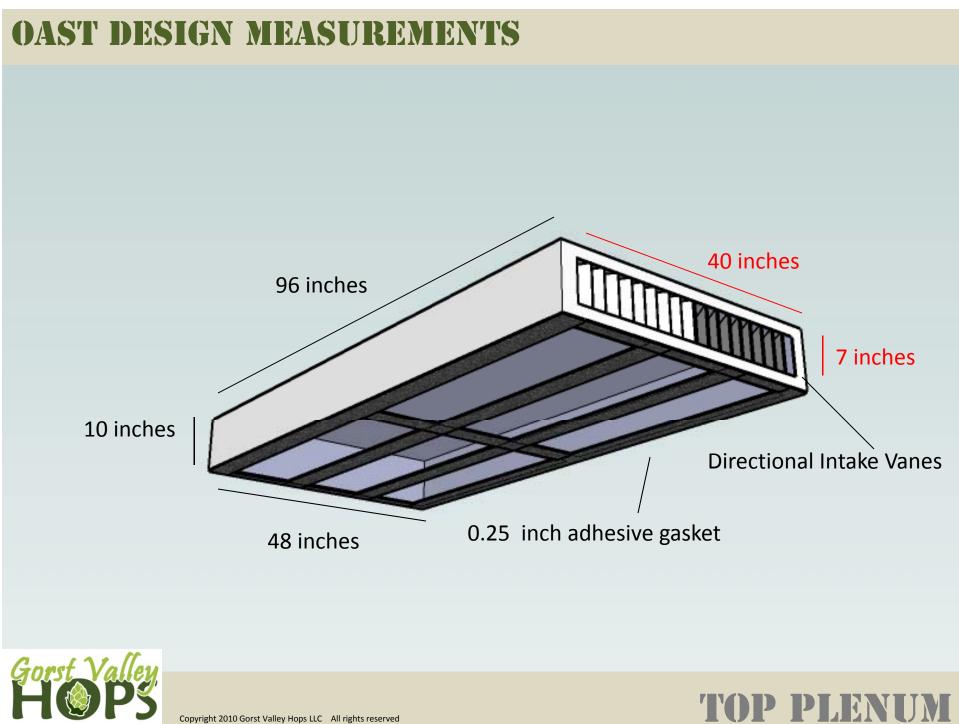
 Top plenum also contains a vane-controlled air inlet to allow for some measure of directional airflow control

 Vanes shall be constructed of lightweight yet rigid material such as corrugated polyethylene, PVC, or similar material.



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### **Chamber Materials**

- Polyethylene, PVC, or other noncorrosive, food-grade material
- Oast designed to utilize off-theshelf straight walled stacking containers
- Pictured, as-built, Buckhorn
  Straight Wall Container Solid
  48x15X7-1/2
- Available via Global Industrial
  Supply part # WG269086
- Requires bottom to be removed and replaced with ¼-inch galvanized mesh (see detail)





